

Receiving Report

Date: 11/9/27

Batch No: M119050

Supplier: METALYX EAST

Dart P/O: 14910

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection 100% N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) C Level 12

Production/Admin:

Date 11/9/28

Location

Received/Costing

Initial C

RECEIVED OCT 05 2011

Remit To

A.M. CASTLE & CO. (CANADA) INC. - B9204
 P.O. BOX 9100
 TORONTO, ONTARIO M4Y 3A5
 CANADA

INVOICE



Castle Metals®

A. M. Castle & Co

Invoice No.	20064370
Invoice Date	09/26/2011
Account No.	50676 DART AEROSPACE LTD

Bill To

DART AEROSPACE LTD
 1270 ABERDEEN
 HAWKESBURY, ON K6A 1K7
 CANADA

Ship To

DART AEROSPACE LTD
 1270 ABERDEEN
 HAWKESBURY ON K6A 1K7
 CANADA

TERMS AND CONDITIONS OF SALE

CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY
 THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING ANY REGARDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS EXPLICITLY STATED ON THE
 ACKNOWLEDGEMENT PROVIDED BY A.M. CASTLE & CO. OR ITS AFFILIATES ("CASTLE" HEREAFTER).
 LIABILITY FOR THE BREACH OF ANY WARRANTY IS LIMITED TO REPLACEMENT OF DEFECTIVE OR NONCONFORMING GOODS OR TO THE REFUND OF THE PURCHASE PRICE UPON RETURN OF THE GOODS TO CASTLE, AT
 THE OPTION OF CASTLE. CASTLE IS NOT LIABLE FOR ANY OTHER DIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING LOST PROFITS, EVEN IF CASTLE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH
 DAMAGES. CUSTOMER ASSUMES ALL RISKS AND LIABILITY FOR LOSS, DAMAGE OR INJURIES TO PERSONS OR PROPERTY OF CUSTOMER OR OTHERS ARISING OUT OF THE USE OR POSSESSION OF THE GOODS.
 Acceptance of your order by Castle is conditional upon your agreement to the terms and conditions. If you do not agree, all goods must be promptly returned to Castle, unused and unopened. Your acceptance of delivery of any part of the goods
 covered by this document will be deemed an agreement to the terms and conditions of sale which are contained on this document. Any inconsistent or additional terms or conditions which may be contained in your purchase order, confirmation, or
 other document, are objected to by Castle.

Invoice No.	20064370	Payment Terms	1% 10, NET 30	Date Shipped	09/26/2011
Invoice Date	09/26/2011	Due Date	10/26/2011	Shipped Via	CASTLE_NETWORK
Discount on Material & Labor		9.74 Discount if paid by 10/06/2011		Salesperson	Desbiens, Marc

Shipment Description	Shipment Information	Shipped Quantity / Unit Price	Amount CAD
Purchase Order #: Order # - Line #: Ordered: Item Description: Heat Number(s): Specification(s):	14910 1715776-1 400 FT 4969 0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKL E.132.0000-156.0000 423604 ASTM A276	170.0000 LBS \$5.73 / LBS	\$974.10

Line Total:

138353438 RT HST

13% Tax

\$974.10

126.63

\$126.63

Taxes:

Invoice Total:

\$1,100.73

Remit Currency: CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES
 LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

PAID
 OCT 13 2011
 009434

ENTERED OCT 07 2011

Purchase Order Receipt Listing

Wednesday, September 28, 2011 7:27:43 AM

All Vendors PO ID PO14910 Receipt Dates from 9/28/2011 to 9/28/2011
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

VendorID	Vendor Name	VC-MET001	Metaux Castle
PO14910	1	M304B0.250x0.500 f	
CAD	No	304 BAR .250 x .500 f	119050

Purchase Order ID/	Line Nbr/	Project ID	Reference/ Description/	PO U/M / Stock U/M	Required Date	Recv Date/	Recv Qty	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty	MRB Qty/ MRB Reject Qty	Book Amt
Curr Type	Inspr	Req	Cert Std		Required Qty	Recv Emp	(PO U/M)		(PO U/M)		
PO14910	1				9/22/2011	9/28/2011	400.0000	\$2.44	0.0000	0	\$974.08
CAD	No				400.0000	DESJ02	\$974.08	0.0000	0		

Total Received Quantity: 400.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$974.08
Total Balance Due Quantity: 0.0000

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP

Page 1 of 1

Shipment No:994855

Ship From:	Sold To:		Ship To:	Deliver To:
A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
26-SEP-2011	ORIGIN	Prepaid	MANITOULIN	994855-2
Shipment Details				
Final Destination Branch - MON				
Order No	Line No	Item No	Description	
1715776	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS: ASTM A276	
Purchase Order No	Part Number		Ordered Qty	Invoice Qty
14910			400.00 FT	170 LBS
Delivery No.	Mill	Heat Number	Mech Id	Width (IN)
95390317	VALBRUNA CORPORATION	423604	31	144
Details				Shipped Qty(LBS)
				170

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/were exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 30 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

	Date:	Name:
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PM/9/27

Order From : VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name

Vendor Phone 514 694 9575
Vendor Fax 514 695 3281
Vendor Account Nbr

Buyer Brigitte Golden
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	9/22/2011 Yes	400.00 f	TST ground	\$2.4352	\$974.08

250

Special Inst: MAT: AISI304/316 SS BAR OR AISI 304/316 SS PLATE AS PER SATM A276 OR ASTM A240

12/9/2011

NOTE: 34 PCS OF 12f = 400'

PO Total:

\$974.08

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

P.O HISTORY

Vendor ID	PO Name	Item ID	Item Name	Purchase Order ID	PO Unit Price	Receiver Date
VC-MET001	Metaux Castle	M304B0.250x0.500	304 BAR .250 x .500	PO14116	\$2.44	5/27/2011 8:04:36 AM
VC-MET001	Metaux Castle	M304B0.250x0.500	304 BAR .250 x .500	PO13647	\$2.37	3/18/2011 2:36:55 PM
VC-MAG002	Magna Stainless	M304B0.250x0.500	304 BAR .250 x .500	PO12917	\$1.14	11/16/2010 9:21:03 AM

12' lengths!

3"

400'

3 / 12'

(3

PO14116



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14116

Purchase Order Date 5/18/2011

PO Print Date 9/16/2011

Page Number 1 of 1

Order From : VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100
TORONTO, ON M4Y 3A5
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REFERENCE ONLY

REFERENCE ONLY

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	5/30/2011 Yes	240.00 f	TST ground	\$2.4352	\$584.45

Special Inst: MATERIAL: AISI 304/316 SS BAR
OR AISI 304/316 SS PLATE
AS PER SATM A276 OR ASTM A240
NOTE: AISI 303 NOT ACCEPTABLE

NOTE: 20 PCS OF 12 FT = 240 FT

PO Total: \$584.45

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 5/18/2011

Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.I.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Item/Usine productrice

Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item Inspected/Préssage

Specifiche:
Anforderungen / Requirements / Exigencias

VSI 0 304/304L A
AMS-QQ-S-763 B 304/304L A
ASME SA276 2007 S30400/03 A 2
ASTM A182 2009 S30400/03 A 5
ASTM A276 2008A S30400/03 A
ASTM A370 2009
MIL-S-862 B/1 304/304L
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) Chemical analysis only and mechanical properties.
(7) * ISO 15156-3

AMS 5639 H S30400 A
ASME SA182 2007 S30400/03 A 6
ASME SA320 2007 B8 CLASS1 3
ASTM A193 2008B B8 CLASS1
ASTM A314 2008 S30400/03
ASTM A473 2001 S30400/03 6
NACE MR0175* 2003 S30400/03 A 7

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

Avviso di Spedizione: D-VI09020426
Referenz-Nr./Packing List/B.L.

Ordine nr.: 25485 STOCK CHINO
Bestell-Nr./Order/Commande

Tipo di Elaborazione: E+AOD
Eisglühtung/Melting process/Mise d'élaboration

Certificato nr.: MEST790328/2009/
Prüfung/Test/Essai

Conferma ordine nr.: E109005318
Werks/Our Order/Ref. nr.

Marchio di Fabbbrica:
Zeichen des Lieferwerkes
Trade mark
Signe de l'usine productrice

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'assayeur



Qualità: 304/304L
Werks/Grade/Nuance

Marca: AISI

Markenbezeichnung/Brand/Nuance

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Produit détaillé/produit Descript. du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Allowance Tolerance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stück/Unit Places Pieces	Peso - LB Gewicht Weight Poids	Lotto nr. Lotto Lot nr. Lot nr.
0020	Flat	0,5000 x 0,2500	484-06B	154 / 156	423604		2,238	834600740

Sono state soddisfatte tutte le condizioni richieste
Die vorgesehenen Anforderungen sind erfüllt.
The material has been furnished in accordance with the requirements
Le matériau a été trouvé conforme aux exigences

Controllo antimolescola: OK
Vorwärtsprüfung: spectrometerisch durchgeführt
Antimining testing performed: OK
Contrôle antimétaux fait: O.K.

Controllo visivo e dimensionale: soddisfa le esigenze:
Beleuchtung und Ausmessung: ohne Besonderung
Visual inspection and dimensional check:satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST ALLO STATO DI FORNITURA									
Test on delivery condition			Prüfung auf Lieferbereitst. produkt			Test a l'état de fourniture			Prueba sobre el material así como entregado
TEST	Provetta/Provstab Schnenverm. / Schnenverm. Werkstoff-Prüfstab Width Dens. Thickness Läng. dient. spalt mm	°F Pozit. Saggio Prüfungstemperatur 1)	Schnenverm. Schnenverm. Width Dens. Thickness Rp 0,2% k.s.i.	Schnenverm. Schnenverm. Width Dens. Thickness Rp 0,2% k.s.i.	Resistenza Ripetitività Tensione Ripetitività Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement	Strizione Erschöpfung Reduction of area Section	Resilienza Kohäsion Impact Value Resist. Impact	Durezza Härte Härte Dureté HB
Valori richiesti 1 Anforderungen Werte Values demandées	min max	30	-	75 115	-	40	-	50	-
A 12X6,3	68	L	45		87	61		69	
TEST			min	max					
A	Grain size for ASTM E112				5				

Mechanical properties according to ASTM A370.

1)L=longitudine/längs, T=transversale/quer, Q=Tangenziale/tangential

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelza/Coulée	min - max 0,030	1,00	- 2,00	18,00 20,00	1,00	1,00	8,00 10,50	-	0,040	0,030	0,100	-	-	-	-
423604	C % 0,030	Si % 0,50	Mn % 1,68	Cr % 18,26	Mo % 0,55	Cu % 0,41	Ni % 8,31	Co % 0,076	P % 0,027	S % 0,028	N % 0,093				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 0.5 h/water.

Micro and macro etch test: OK

Vicenza,02/10/09 VC0008 (Mod. MCER)	Il collaudatore di stabilimento / der Werkssachverständiger/ Works Inspector / L'agent d'usine M.Rizzotti	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Ciiente / Buyer/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Atom/Usine producteur

Oggetto Prove: Descaled Annealed Hotrolled
Prüfgegenstand/Item Inspected/Finissage

Avviso di Spedizione: D-VI09020426
Uferanzeiger/Packing list/B.L.

Ordine nr: 25485 STOCK CHINO
Bester/Your order/Commerce

Tipo di Elaborazione: E+AOD
Erhitzungsarbeiten/Melting process/Mode d' elaboration

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

Certificato nr: MEST790328/2009/
Prüfungsausweis

Conferma ordine nr: E109005318
Werks/Our Order/Ref nr.

Marchio di Fabbrica:
Zulassung des Liefernehmers
Trade mark
Sigle de l' usine productrice



Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointe de l' inspecteur



Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s.4.3 by TUEV and LLOYD'S

CASTLE METALS STO

423604
HEAT NUMBER _____
MECHANICAL ID _____
ITEM CODE _____
49169
LOT NUMBER _____
PURCHASE ORDER _____
36952
SUPPLIER _____
Valbruna
SPECIFICATION/LCS _____
COMMENT _____
APPROVED/DATE 11/11/10

Vicenza, 02/10/09
VCO/09
(Mod. NCER)

Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L' agent d' usine
M. Rizzotto *Rizzotto*

Pagina - 2 di 2